

frame colours

...for those what want to bring some colour into their lives
- coloured frames, powder coated

markilux	frame colours									
	RAL 9016	RAL 9006	RAL 1015	RAL 8019	5204	5215	5233	non-standard RAL	stainless steel	5206
ES-1	—	—	—	—	—	—	—	—	•	—
ES-X	—	—	—	—	—	—	—	—	•*	—
6000	•	—	—	—	○	○	○	○	—	—
5010	•	•	•	•	○	○	○	○	—	—
3300 / 3300 pur	•	•	—	•	—	—	—	○	—	—
990	•	•	—	•	○	○	○	○	—	—
1200 / 1200 stretch	•	•	—	•	—	—	—	○	—	—
1500 / 1550	•	•	•	•	○	○	○	○	—	—
1600 / 1600 stretch	•	•	•	•	○	○	○	○	—	—
1600 skylife 2	•	•	•	•	○	○	○	○	—	—
930 swing	•	•	—	—	•	—	—	○	—	—
1000 / 1000 stretch	•	•	—	—	•	—	—	○	—	—
1100	•	•	•	•	—	—	—	○	—	—
1300 / 1300 stretch	•	•	•	•	—	—	—	○	—	—

- * folding arms, torque bar and fixture brackets are in nano grey metallic 5206 as standard
- available as standard (standard colour)
- optionally available (longer lead time and surcharge as stated in the pricelist)
- not available



Traffic white
RAL 9016



metallic aluminium
RAL 9006



light ivory
RAL 1015



grey brown
RAL 8019



nano anthracite metallic 5204



Nano stone grey metallic 5215



Nano off-white 5233



nano grey metallic 5206

The actual fabric colours may differ slightly from those depicted.

Notes with regard to the quality of powder coating

A number of colour combinations are available for the markilux 1000, 1000 stretch, 1500, 1550, 1600, 1600 stretch and 1600 pavilion 2 without surcharge.

For the markilux 6000, 5010 and 990 different style lines are available according to the surcharges stated in our pricelist.

Possible combinations can be found under the section for that specific awning.

The material for the standard colours shown in the matrix above (available as standard) is in stock.

Short delivery times, price = basic price in the price list.

All other RAL colours including metallic, matt and fluorescing colours as well as pearl finishes are available on request. The exceptions to this rule form the markilux ES-1 and markilux ES-X made of stainless steel.

Prolonged lead times; Prices on request or can be found in the pricelist

When ordering fixture brackets or components please replace the dot in the part no. with the relevant number that refers to the colour in which you wish to receive them:

RAL 9016	3
RAL 8019	2
RAL 9006	5
RAL 1015	4
5204	6
5206	7

Standard polyester powder coating carried out in line with the GISCs (the German Industrial Standard for Component Surfaces) has proven itself admirably over the past 30 years in the climate of central Europe!

If greater demands are to be placed on it e.g. in coastal areas or in places where there is strong industrial pollution, it is recommended that - to improve the resistance to or even prevent the formation of hairline/crazed corrosion - a suitable chemical pretreatment be used. To this end the GISCs has developed over many years an alternative coating process. Aluminium components, for example, are pre-anodised in advance of the actual powder coating process. This present stage in technological development has shown that this represents a considerable improvement in the prevention of hairline/crazed corrosion caused by the conditions cited above.

This method is describe in summary in the quality and testing rules for the coating of component parts made of aluminium, under RAL-RG 631 and of steel under RAL-GZ 663.

In situations such as those cited above we give the option of having the powder coating carried out in line with RAL RG 631 or RAL GZ 663. The lead time is the same as that for non-standard RAL colours. The additional cost of this finish varies according to the awning type i.e. the surface area to be treated. This will be given to you on request. For quick, non-binding quotations the following rule of thumb may be used:

Surcharges	
for standard RAL colours	x a factor of 2 minimum surcharge € 80
for non-standard RAL colours	x a factor of 2.3 minimum surcharge € 150

Please pass your order to us with the additional comment: Powder coating with increased corrosion protection and put an appropriate cross in the order form.